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(54) **HOT MELT PRESSURE SENSITIVE ADHESIVE WHICH EXHIBITS MINIMAL STAINING**

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This patent is subject to a terminal disclaimer.

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(58) **Field of Search** ..... 524/271, 505, 524/474, 484, 485, 486; 525/89, 95, 98, 99, 314; 428/355 BL; 156/327, 334

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(57) **ABSTRACT**

This invention relates to a removable grade hot melt pressure sensitive adhesive comprising from about 5% to about 30% by weight of the adhesive of a block copolymer having styrene endblocks and ethylene/butylene or ethylene/propylene midblocks and having a coupling efficiency of less than about 65% and a melt index of greater than about 20 grams/10 minutes; from about 10% to about 50% by weight of the adhesive of at least one block copolymer having styrene endblocks and a coupling efficiency from about 65% to about 100%; from about 20% to about 60% by weight of the adhesive of a tackifying resin and from about 10% to about 40% by weight of the adhesive of a liquid plasticizing oil.

**27 Claims, No Drawings**